



# Certificate of Registration

## RESPONSIBLE CARE® 14001 MANAGEMENT SYSTEM

This is to certify that:

Orient Paper Mills  
Caustic Soda Unit  
Amlai Paper Mills  
Dist. Anuppur Madhya Pradesh  
Madhya Pradesh  
484 117  
India


Holds Certificate No:

**RC 700007**

and operates a Responsible Care Environmental Management System which complies with the requirements of Responsible Care® 14001:2015 Technical Specification for the following scope:

The Responsible Care Management System designed to manage the environmental, health, safety, security, and transportation risks associated with the Manufacture of Caustic Soda Lye, Caustic Soda Flakes, Liquid Chlorine and Hydrochloric Acid and Calcium Hypo Chlorite.

For and on behalf of BSI:

  
Carlos Pitanga, Chief Operating Officer Assurance – Americas

Original Registration Date: 2017-02-02

Latest Revision Date: 2020-01-30

Effective Date: 2020-02-02

Expiry Date: 2023-02-01

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...making excellence a habit.™

Certificate No: **RC 700007**

Location	Registered Activities
Orient Paper Mills Caustic Soda Unit Amlai Paper Mills Dist. Anuppur Madhya Pradesh Madhya Pradesh 484 117 India	The Manufacture of Caustic Soda Lye, Caustic Soda Flakes, Liquid Chlorine and Hydrochloric Acid and Calcium Hypo Chlorite.
Orient Paper Mills-Caustic Soda Unit Marketing office Birla Building, 13th floor 9/1, R. N. Mukherjee Road Kolkata West Bengal 700 001 India	Marketing and Sales.



Original Registration Date: 2017-02-02

Latest Revision Date: 2020-01-30

Effective Date: 2020-02-02

Expiry Date: 2023-02-01

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This certificate remains the property of BSI and shall be returned immediately upon request.

An electronic certificate can be authenticated [online](https://www.bsigroup.com/ClientDirectory). Printed copies can be validated at [www.bsigroup.com/ClientDirectory](https://www.bsigroup.com/ClientDirectory)  
To be read in conjunction with the scope above or the attached appendix.

Information and Contact: BSI, Kitemark Court, Davy Avenue, Knowlhill, Milton Keynes MK5 8PP. Tel: + 44 345 080 9000  
BSI Assurance UK Limited, registered in England under number 7805321 at 389 Chiswick High Road, London W4 4AL, UK.  
A Member of the BSI Group of Companies.



**CERTIFICATE No. OHS-2416**

IT IS HEREBY CERTIFIED THAT THE OCCUPATIONAL HEALTH AND SAFETY MANAGEMENT SYSTEM OF

**Orient Paper Mills, Amlai,  
(Prop: Orient Paper & Industries Limited)**

PO- Paper Mill Amlai, District: Shahdol, Madhya Pradesh- 484117, INDIA

IN THE FOLLOWING OPERATIONAL UNITS

PO- Paper Mill Amlai, District: Shahdol, Madhya Pradesh- 484117, INDIA

IS IN COMPLIANCE WITH THE STANDARD

**ISO 45001:2018**

FOR THE FOLLOWING FIELD(S) OF ACTIVITIES

IAF:07  
IAF:12

MANUFACTURE OF PAPER, BOARD, TISSUE BY SULPHATE KRAFT PROCESS, CAUSTIC SODA BY ELECTROLYSIS, CHLORINE THROUGH LIQUEFACTION, HYDRO CHLORIC ACID BY SYNTHESIS AND CALCIUM HYPO CHLORINE THROUGH ABSORPTION PROCESS.

*The validity of this certificate is dependent on an annual / six monthly audit and on a complete review, every three years, of the management system*

*The use and validity of this certificate are subject to compliance with the RINA document: Rules for the Certification of Occupational Health and Safety Management Systems*

First Issue	11.08.2015	Renewal decision date	30.04.2020
Expiry Date	21.02.2023	Revision date	01.05.2020

*Previous certification cycle expiry date 21/02/2020  
and renewal audit ended on 22/09/2019*

Ram Prasad Vodela  
India Certification  
Head

**RINA Services S.p.A.**  
Via Corsica 12 - 16128 Genova Italy



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IQNet is composed of more than 30 bodies and counts over 150 subsidiaries all over the globe.*

**CERTIFICATE No. EMS-3308/ANS**

IT IS HEREBY CERTIFIED THAT THE ENVIRONMENTAL MANAGEMENT SYSTEM OF

**Orient Paper Mills, Amlai  
(Prop: Orient Paper & Industries Limited)**

PO- Paper Mill Amlai District: Shahdol Madhya Pradesh 484117 INDIA

IN THE FOLLOWING OPERATIONAL UNITS

PO- Paper Mill Amlai District: Shahdol Madhya Pradesh 484117 INDIA

IS IN COMPLIANCE WITH THE STANDARD

**ISO 14001:2015**

FOR THE FOLLOWING FIELD(S) OF ACTIVITIES

IAF:07  
IAF:12

MANUFACTURE OF PAPER, BOARD, TISSUE BY SULPHATE KRAFT PROCESS, CAUSTIC SODA BY ELECTROLYSIS, CHLORINE THROUGH LIQUEFACTION, HYDRO CHLORIC ACID BY SYNTHESIS AND CALCIUM HYPO CHLORINE THROUGH ABSORPTION PROCESS.

*The validity of this certificate is dependent on an annual / six monthly audit and on a complete review, every three years, of the management system*

*The use and the validity of this certificate are subject to compliance with the RINA document: Rules for the Certification of Environmental Management Systems*

First Issue	28.04.2011	Renewal decision date	26.04.2020
Expiry Date	27.04.2023	Revision date	09.06.2020

Ram Prasad Vodela  
India Certification  
Head

**RINA Services S.p.A.**  
Via Corsica 12 - 16128 Genova Italy



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**CERTIFICATE No. 34774/17/AN**

IT IS HEREBY CERTIFIED THAT THE QUALITY MANAGEMENT SYSTEM OF

**Orient Paper Mills, Amlai,  
(Prop: Orient Paper & Industries Limited)**

PO- Paper Mill Amlai District: Shahdol Madhya Pradesh 484117 INDIA

IN THE FOLLOWING OPERATIONAL UNITS

PO- Paper Mill Amlai District: Shahdol Madhya Pradesh 484117 INDIA

IS IN COMPLIANCE WITH THE STANDARD

**ISO 9001:2015**

FOR THE FOLLOWING FIELD(S) OF ACTIVITIES

MANUFACTURE OF PAPER, BOARD, TISSUE BY SULPHATE KRAFT PROCESS, CAUSTIC SODA BY ELECTROLYSIS, CHLORINE THROUGH LIQUEFACTION, HYDRO CHLORIC ACID BY SYNTHESIS AND CALCIUM HYPO CHLORINE THROUGH ABSORPTION PROCESS.

*The validity of this certificate is dependent on an annual / six monthly audit and on a complete review, every three years, of the management system  
The use and validity of this certificate are subject to compliance with the RINA document : Rules for the certification of Quality Management Systems*

Ram Prasad Vodela

India Certification  
Head

**RINA Services S.p.A.**

Via Corsica 12 - 16128 Genova Italy

First Issue	08.02.2017
Expiry Date	07.02.2023
Revision date	07.02.2020
Renewal decision date	07.02.2020



SGQ N° 002 A

Signatory of EA, IAF and ILAC  
Mutual Recognition Agreements



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*For information concerning  
validity of the certificate, you  
can visit the site  
www.rina.org*

*Reference is to be made to the  
relevant documented information  
for the requirements of the  
standard that cannot be applied to  
the Organization's management  
system scope*

IAF:07  
IAF:12



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**CERTIFICATE No. EnergyMS-42**

IT IS HEREBY CERTIFIED THAT THE ENERGY MANAGEMENT SYSTEM OF  
**Orient Paper Mills, Amlai (Prop: Orient Paper & Industries Limited)**

PO- Paper Mill Amlai District: Shahdol Madhya Pradesh, 484117, INDIA

IN THE FOLLOWING OPERATIONAL UNITS

PO- Paper Mill Amlai District: Shahdol Madhya Pradesh, 484117, INDIA

IS IN COMPLIANCE WITH THE STANDARD

**ISO 50001:2018**

FOR THE FOLLOWING FIELD(S) OF ACTIVITIES

MANUFACTURE OF PAPER AND TISSUE BY KRAFT PROCESS, CAUSTIC SODA BY ELECTROLYSIS, CHLORINE THROUGH LIQUEFACTION, HYDROCHLORIC ACID BY SYNTHESIS, CALCIUM HYPO CHLORINE THROUGH ABSORPTION PROCESS AND STABLE BLEACHING POWDER THROUGH ABSORPTION PROCESS

*The validity of this certificate is dependent on an annual/six monthly audit and on a complete review, every three years, of the management system  
The use and validity of this certificate are subject to compliance with the RINA document: Rules for the Certification of Energy Management Systems*

First Issue	02.09.2015	Renewal decision date	25.02.2022
Expiry Date	01.09.2024	Revision date	25.02.2022

Previous certification cycle expiry date 01/09/2021  
and renewal audit ended on 11/01/2022

Ram Prasad Vodela

India Certification  
Head

**RINA Services S.p.A.**  
Via Corsica 12 - 16128 Genova Italy



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